

Date: Tuesday, 16/10/2007 9:51:27 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRUT	
Job Number	: 35176				
Estimate Number	: 10284				
P.O. Number	: N/A		Part Number	: D2565109	
This Issue	: 16/10/2007 S.O. No. : N/A		Drawing Number	: D2565 REV E	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: E	
Previous Run	: 34363		Material	: N/A	
Written By			Due Date	: 23/10/2007 Qty: 3 Um: Each	
Checked & Approved By					
Comment	: Est:F 02.04.16 Added dwg Rev.C1 NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M304TR0750W049	304 RD Tube .750 x .049W		
		Comment: Qty.: 1.0771 f(s)/Unit Total : 3.2313 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall (M304TR0750W049)		M100797 ①
2.0	BRAKE NC	NC BRAKE		
		Comment: BRAKE NC Punch as per Dwg D2565 using DT 8313		SB 07/10/15 ②
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr		SAD 07-10-20 ③
4.0	QC5	INSPECT WORK TO CURRENT STEP		
		Comment: INSPECT WORK TO CURRENT STEP		SN 07/10/22 ④
5.0	POWDER COATING	POWDER COATING		
		M105068		12X 07/10/22 ⑤
		Comment: POWDER COATING Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3		m-f 07/10/22 ⑥
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION		
		Comment: INSPECT POWDER COAT		7/10/22 12X SP ⑦

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Seq. #: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 276

7/10/22 S0

12X

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/10/23

Job Completion



11/10/23



1 COPY
100%

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
		D2565	SHEET 1 OF 1

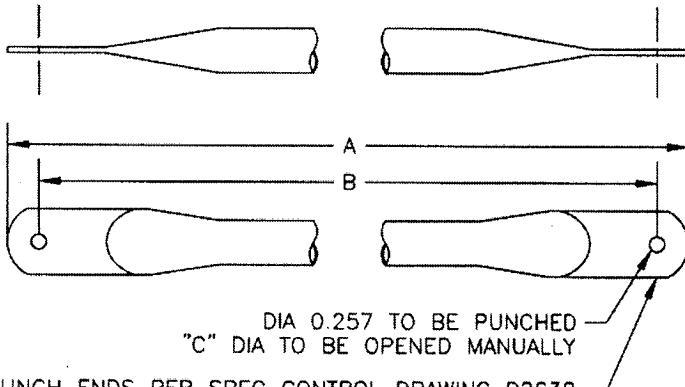
DATE
04.05.05

TITLE
STRUT

SCALE
1:3

RELEASED
04.05.05

A	96.05.03	NEW ISSUE
B	97.03.15	CORRECT D2565-111 DIM. A
C	98.10.05	UPDATED MATERIAL NOTE (TSR A603)
D	02.06.05	ADD -3XX PARTS; ADD FINISH
E	04.05.05	ADD D2565-401-411; RMV ANGLE D



PART #	A	B	DIA C
D2565-101	20.52	19.72	0.316
D2565-103	18.21	17.41	0.316
D2565-105	20.19	19.39	0.316
D2565-107	13.43	12.63	-
D2565-109	12.31	11.51	-
D2565-111	13.65	12.85	-
D2565-201	22.79	22.00	0.316
D2565-203	20.75	19.95	0.316
D2565-205	21.22	20.42	0.316
D2565-207	16.07	15.27	-
D2565-209	15.16	14.36	-
D2565-211	14.14	13.34	-
D2565-301	27.03	26.23	0.316
D2565-303	25.34	24.54	0.316
D2565-305	23.73	22.93	0.316
D2565-307	20.86	20.06	-
D2565-309	20.17	19.37	-
D2565-311	16.30	15.50	-
D2565-401	18.29	17.49	0.316
D2565-403	15.64	14.84	0.316
D2565-405	19.45	18.65	0.316
D2565-407	10.79	9.99	-
D2565-409	9.34	8.54	-
D2565-411	13.81	13.01	-

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.750 OD X 0.049 WALL
(REF DART SPEC. M304TR0.750W0.049)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

16/25/76

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